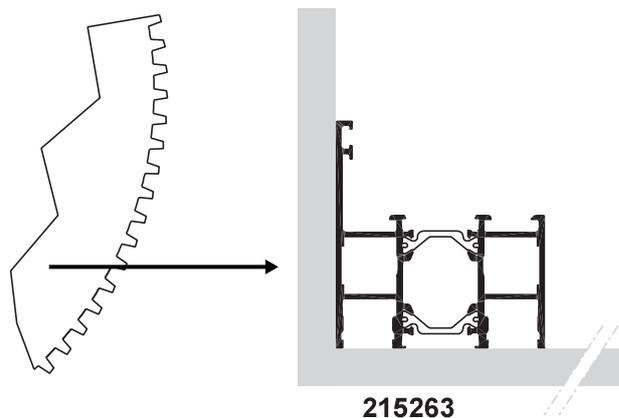
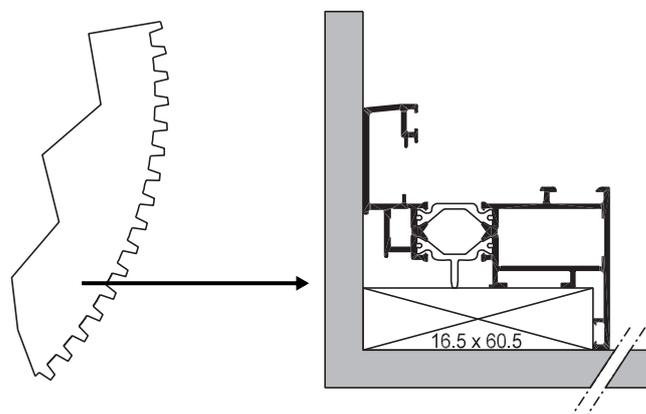
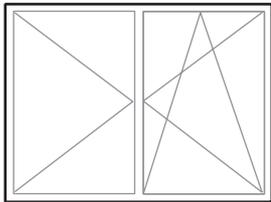


Calage pour débits des dormants



Calage pour débits des ouvrants





Fenêtre OB 2 vantaux

PROFILES

Réf.	Profilsés	Coupes	Quantités	Débits
215023		45°/45°	4	H
			4	L
215186		90°/90°	1	H-116
215180		45°/45°	4	H-44
			4	L/2-26**
591005		90°/90°	4	H-175
			4	L/2-113**
131299		90°/90°	1	H



** Prévoir les débits + grands d'1 mm pour les finitions anodisées.

ACCESSOIRES

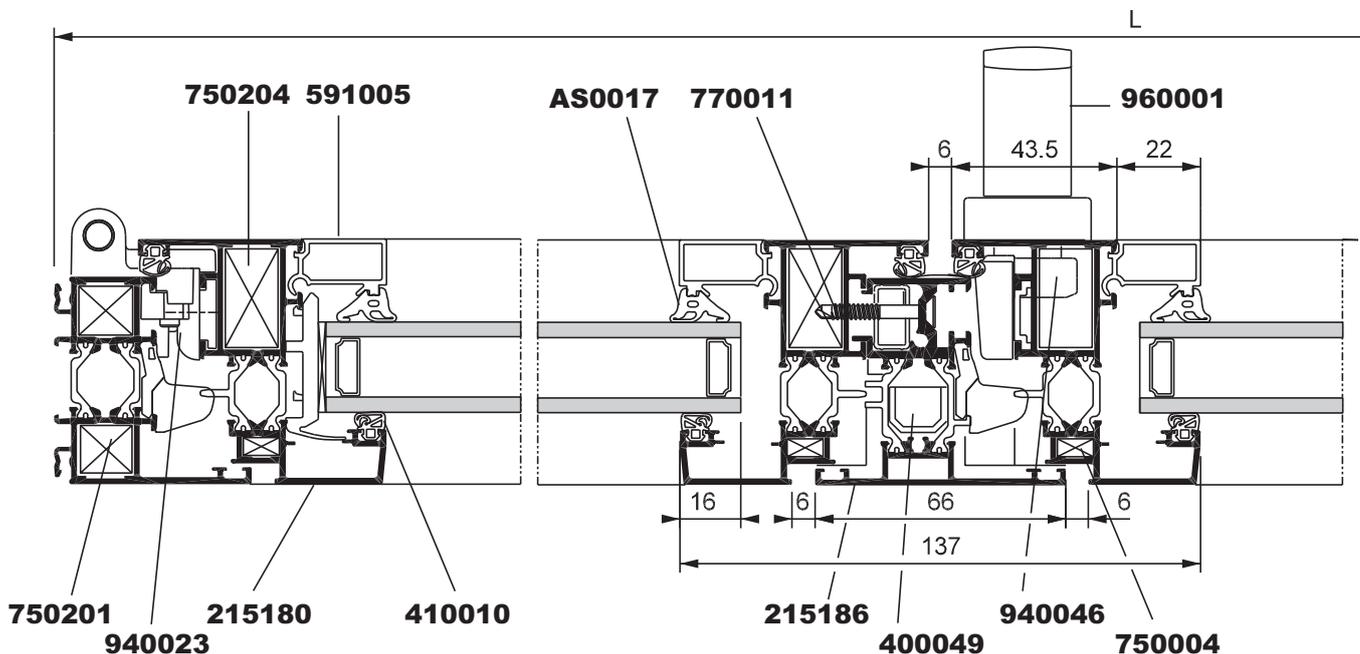
Réf.	Désignation	Quantité
3160	défecteur DA Frappe / Porte	4
400049	bouch. batt. cent. 2 Vtx	1
440020	angle moulé joint cent.	4
740012	support cale de vitrage	10
750004	équerre d'ass. S 10x5,2	8
750201	équerre d'ass. 15x13,7	8
750204	équerre d'ass. 15x27,1	8
770011	vis TFX 19/26 4,2x32 AF	3/ml
940011	paumelle OB / BO	1
940017	ferrure OB	1
940018 ou 940019	petit compas OB grand compas OB	1
940023	ens.paumelle SF OF OB régl.	1
940030	targette SF	1
940046	boitier crémone encastré	1
960001	poignée à carré de 7	1

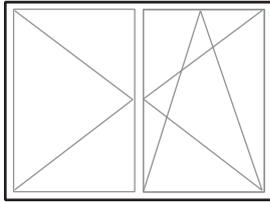
JOINTS

Réf.	Désignation	Quantité
410009	joint central d'étanch.	3H+2L
410010	joint multifonction	8H+4L
AS0017	Joint de parclose 7	4H+2L

Remplissage

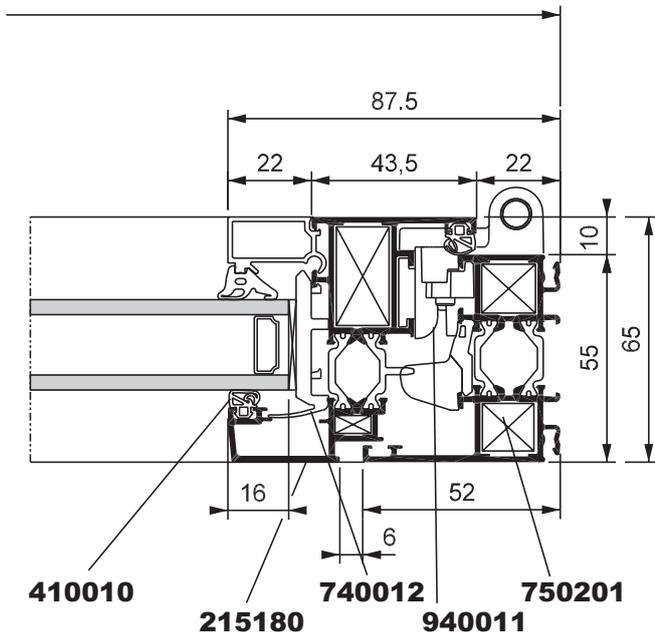
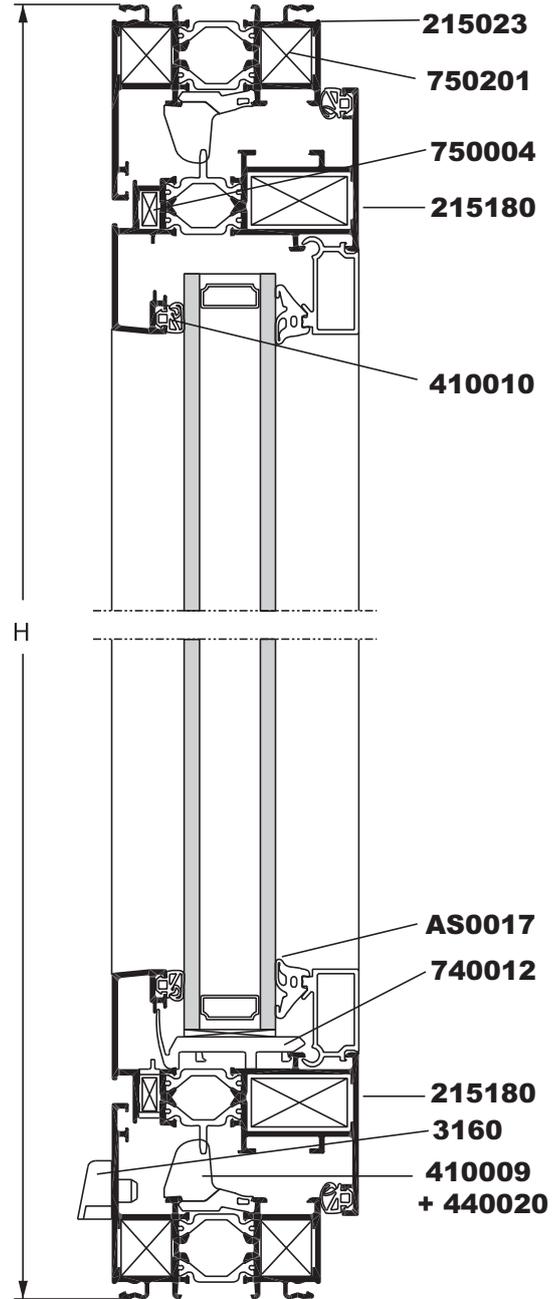
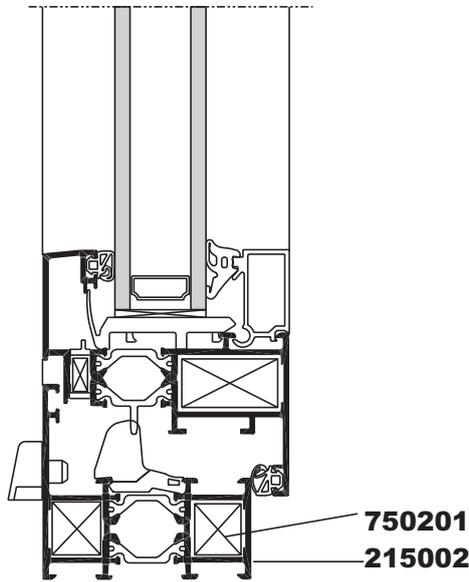
H - 143
L/2 - 125**



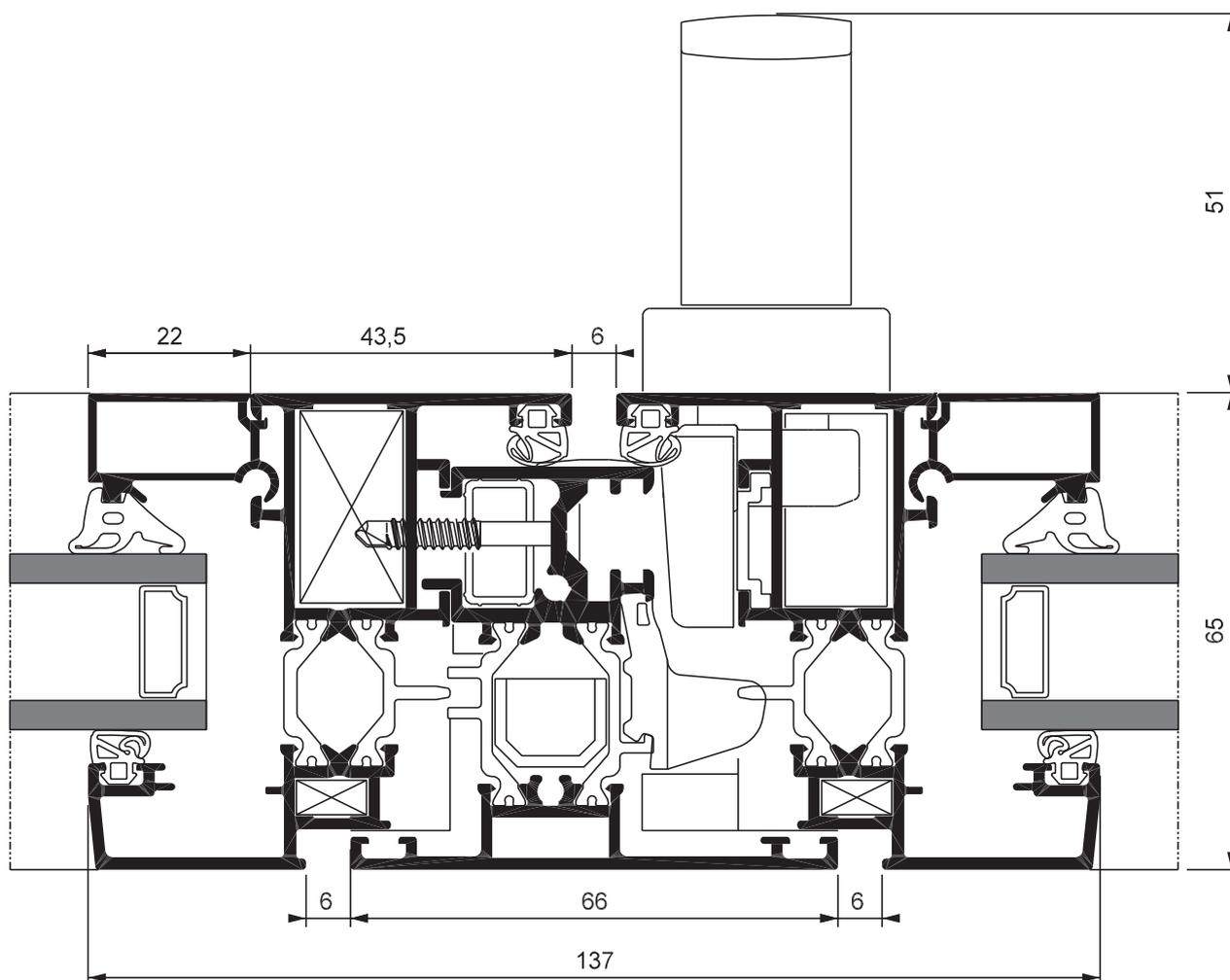


Fenêtre OB 2 vantaux

Variante dormant rainure
parclose drainage apparent



Ouvrant version Apparent Fenêtre 2 vtx



SOLEAL FY

OUVRANT APPARENT

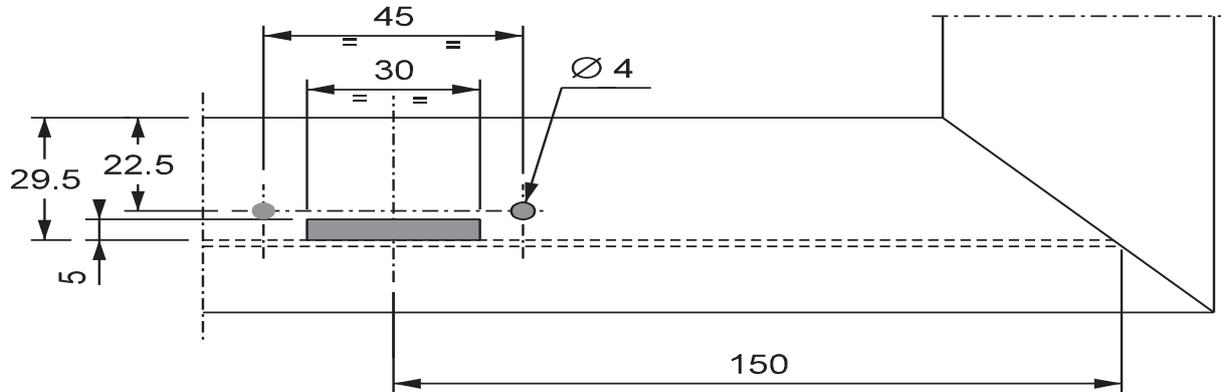
**GAMME DE
FABRICATION
FENETRE OB 2 VANTAUX**

1400 X 1400

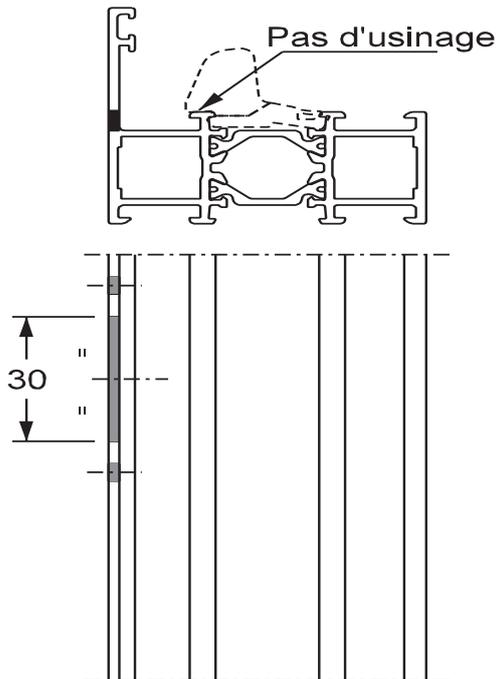


Drainage Dormants

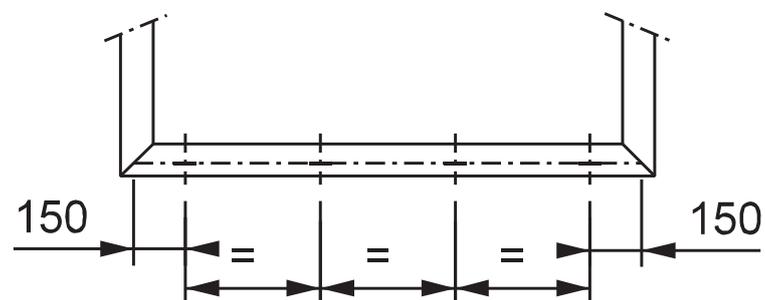
Bloc outil WU0019



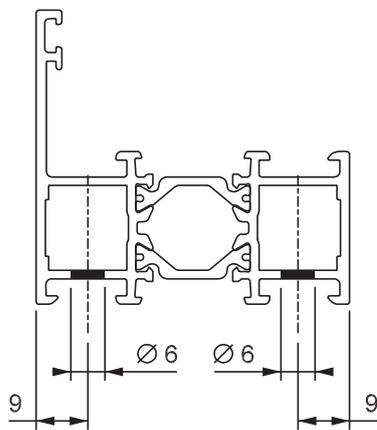
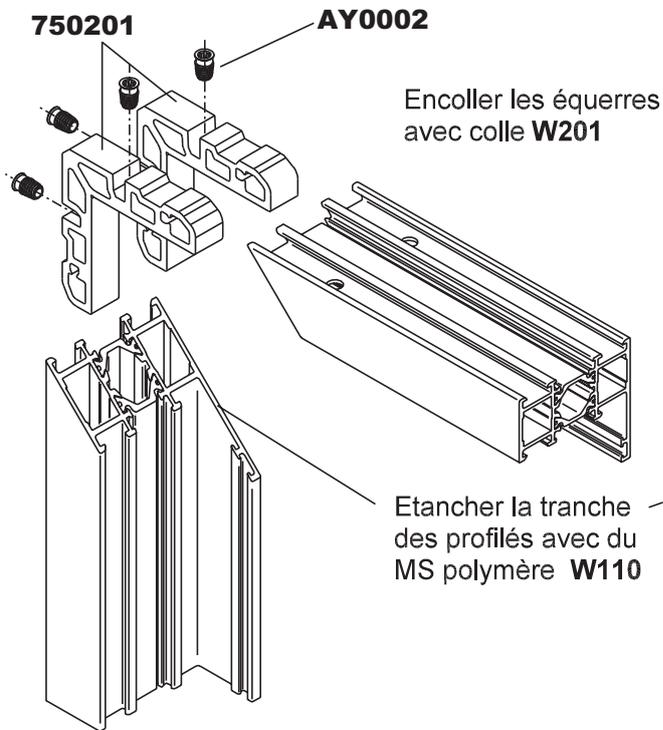
Environnement ouvrant



4 drainages dans le cas de
fenêtres 2 vantaux, si $L > 1000$ mm.
6 drainages si, $L > 1700$ mm



- **Cassette WU0009**
Poinçonnage traverse
+ dormant parclose



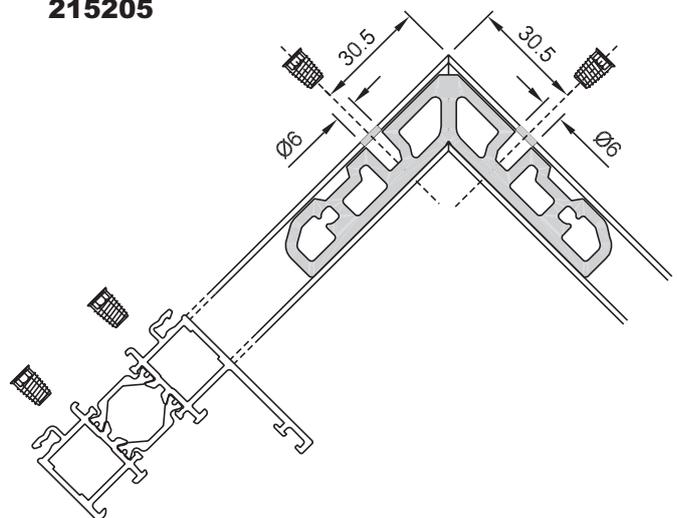
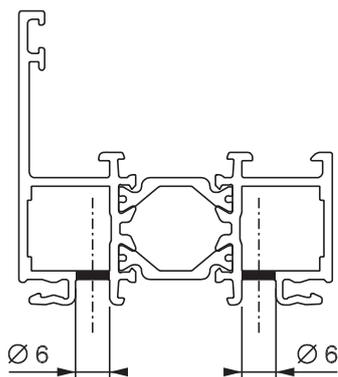
Dormants **Traverses**

215002
215005

215202
215205

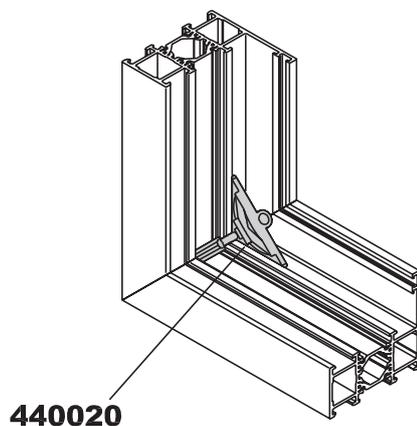
Dormants

110039
215023
215025
215026
215031
215036
215041
215046
215051

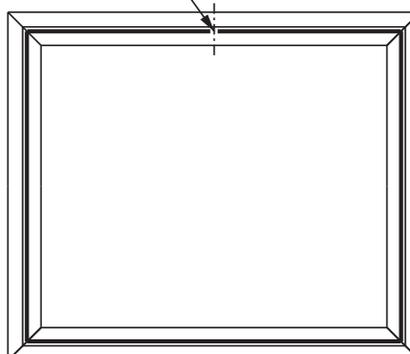


Assemblage du joint central sur dormants

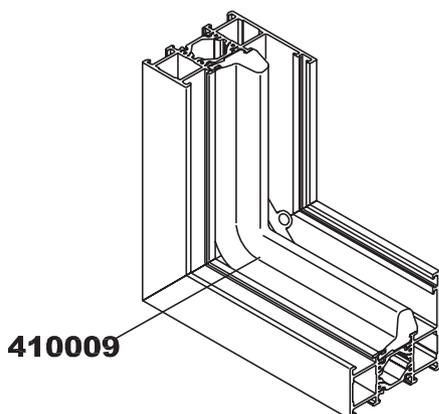
1 - Montage des pièces d'angle **440020**



Débuter le montage en partie haute du cadre.
Coller la jonction avec la colle **W200**

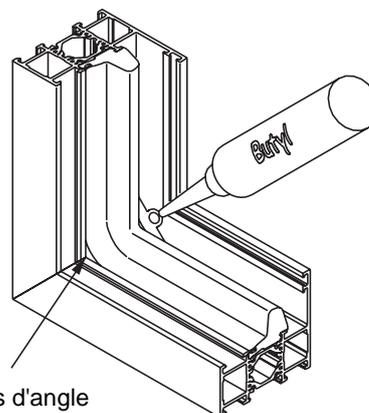


2 - Montage du joint **410009**



3 - Finir d'étancher les angles avec "Butyl"

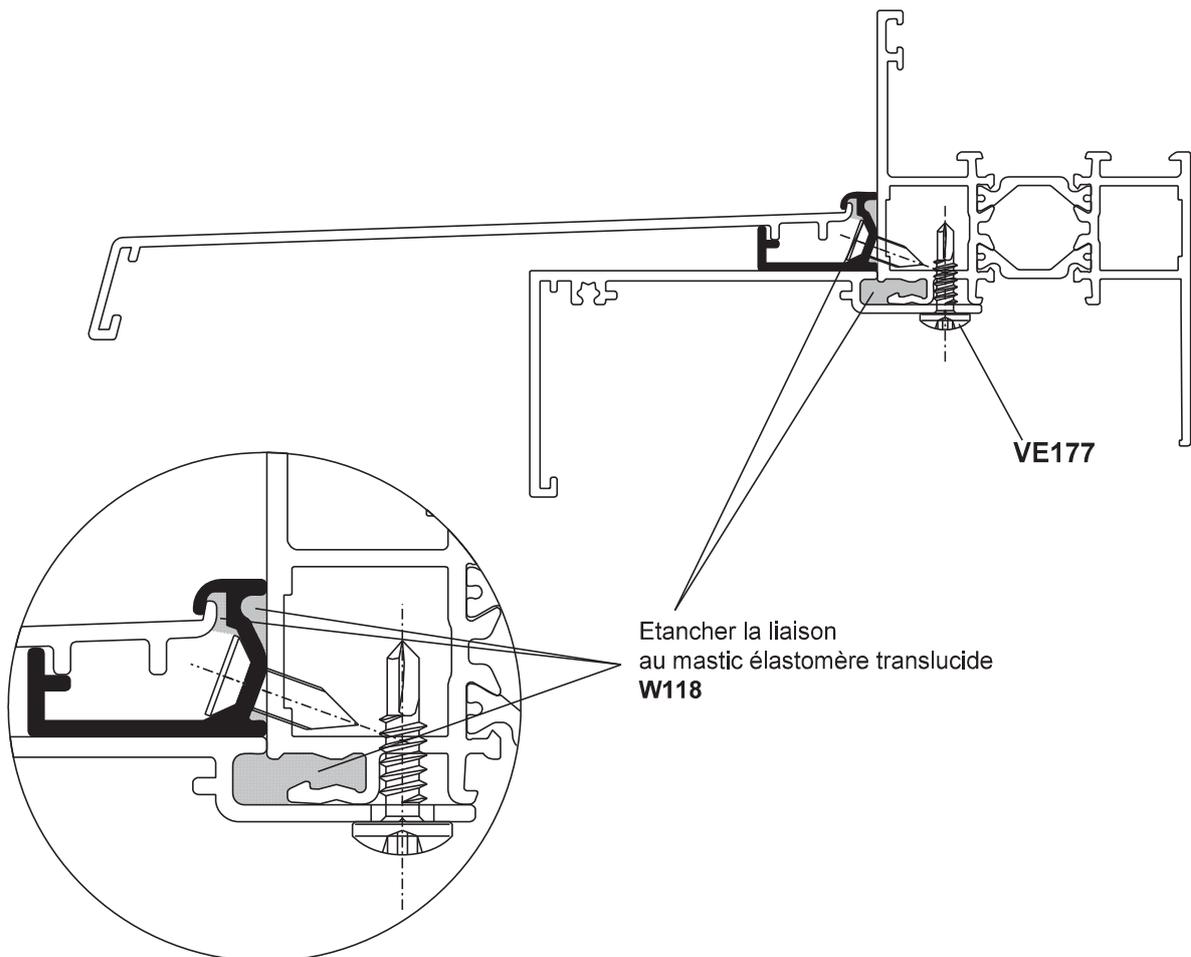
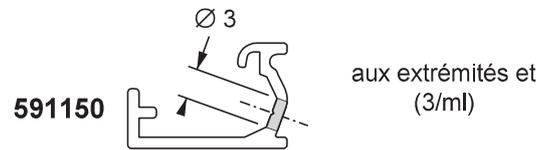
W150



Nouvelles pièces d'angle
injecter Butyl de ce côté

Mise en place du profilé fixation bavette

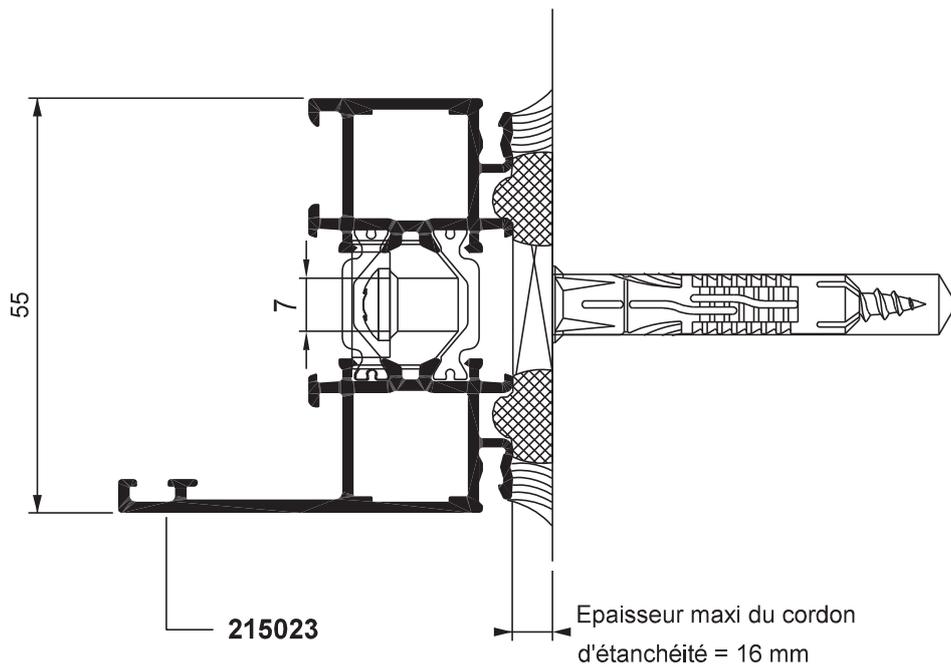
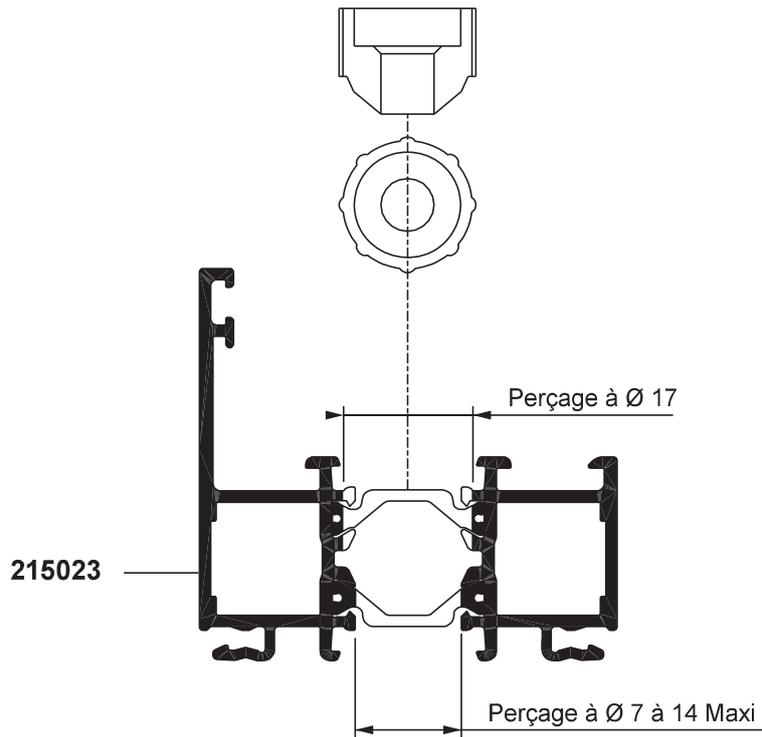
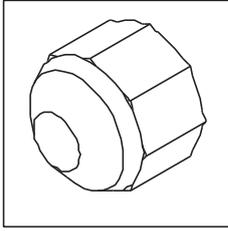
- Positionner le profilé **591150** dans l'angle de la tapée et du dormant
- Percer l'ensemble $\varnothing 3$ mm à 100 mm du bord du profilé
- Etancher la liaison mastic élastomère translucide **W118**
- Fixer l'ensemble avec les vis **770022**



Fixation dormants entre tableaux

■ Foret étagé OE001

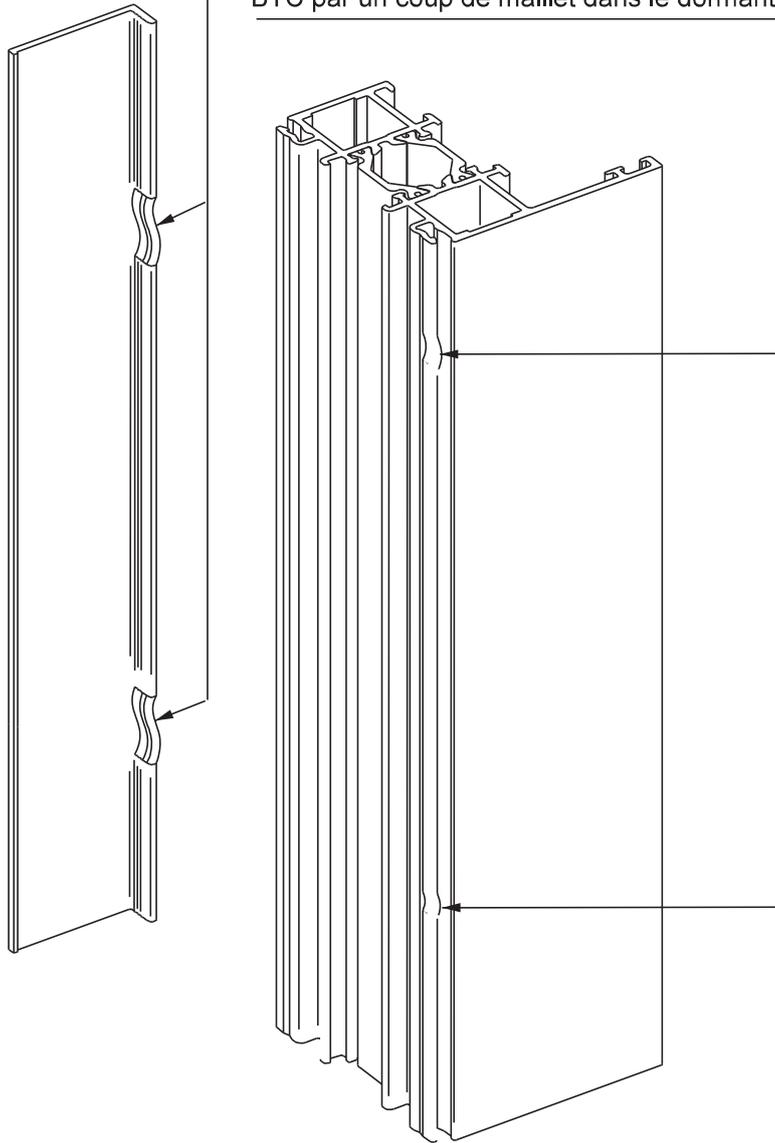
740065



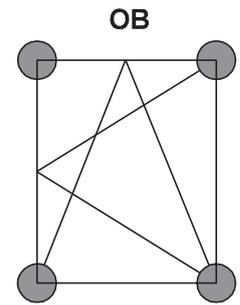
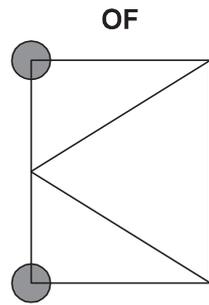
Mise en place du couvre-joint

Dans le cas de couvre-joint anodisé,
réaliser à l'aide d'une pince une déformation
du couvre-joint pour assurer un bon maintien dans le dormant.

Ou une déformation de la rainure
BTC par un coup de maillet dans le dormant.



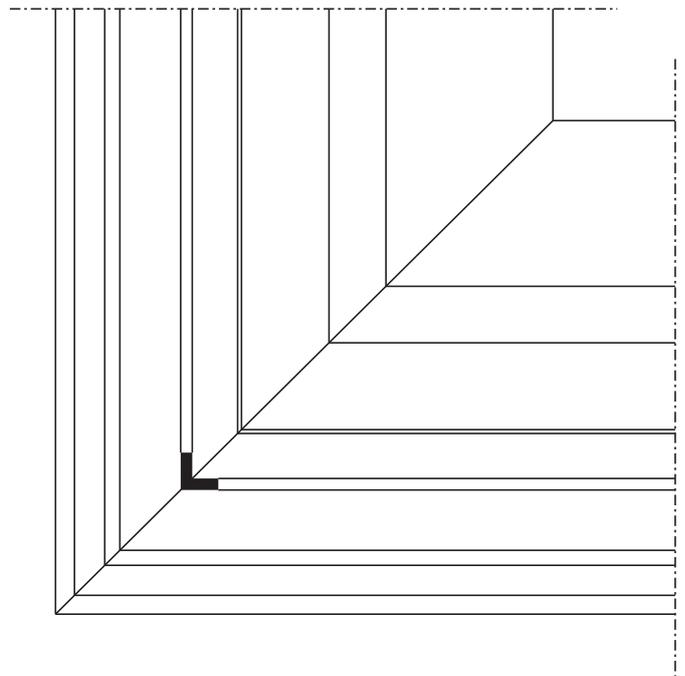
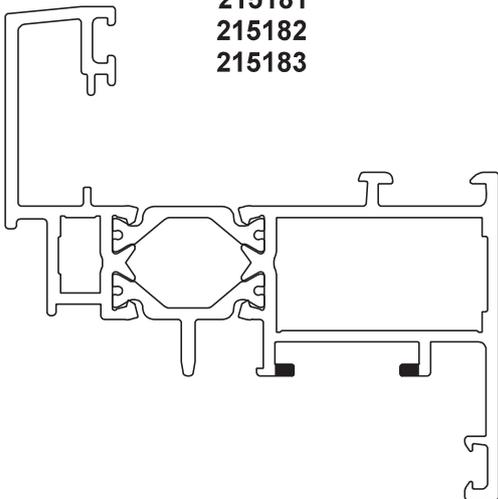
Epointage de l'ouvrant



■ Cassette WU0011

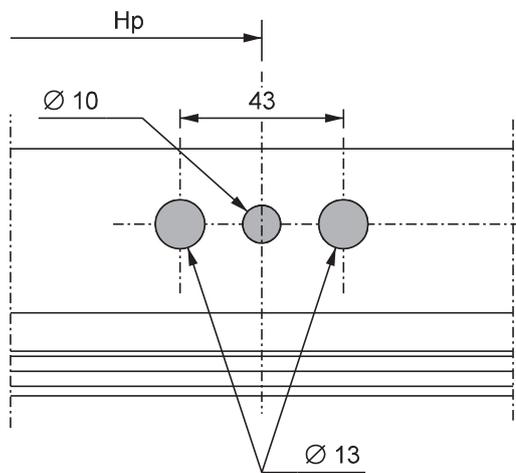
Ouvrant Apparent

215180
215181
215182
215183

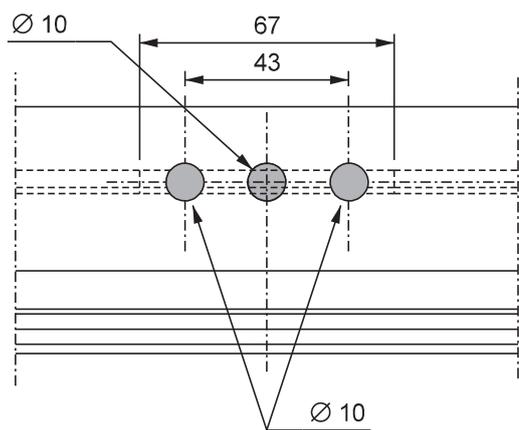
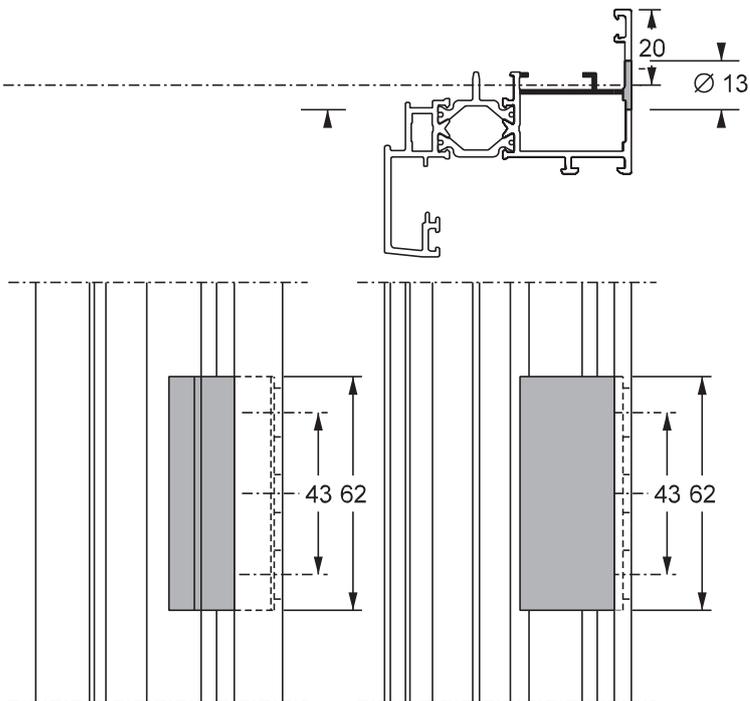


Usinage pour le boîtier encastré par poinçonnage ou fraisage

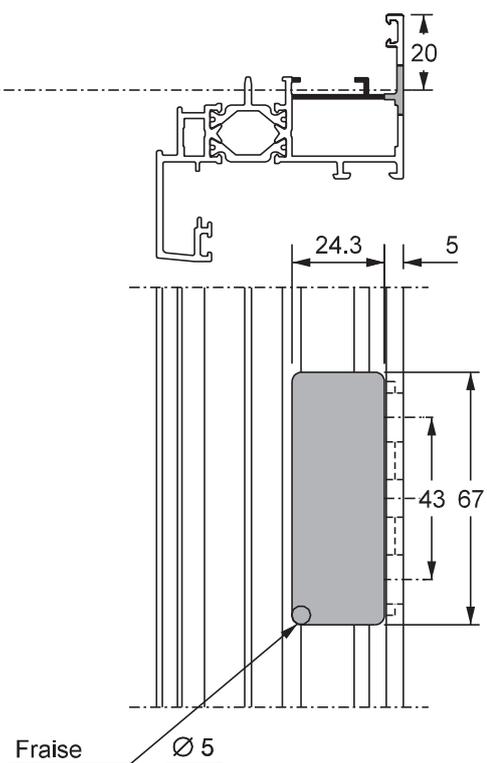
■ Bloc outil WU00022
Ouvrant version Apparent
215180
215181
215182
215183



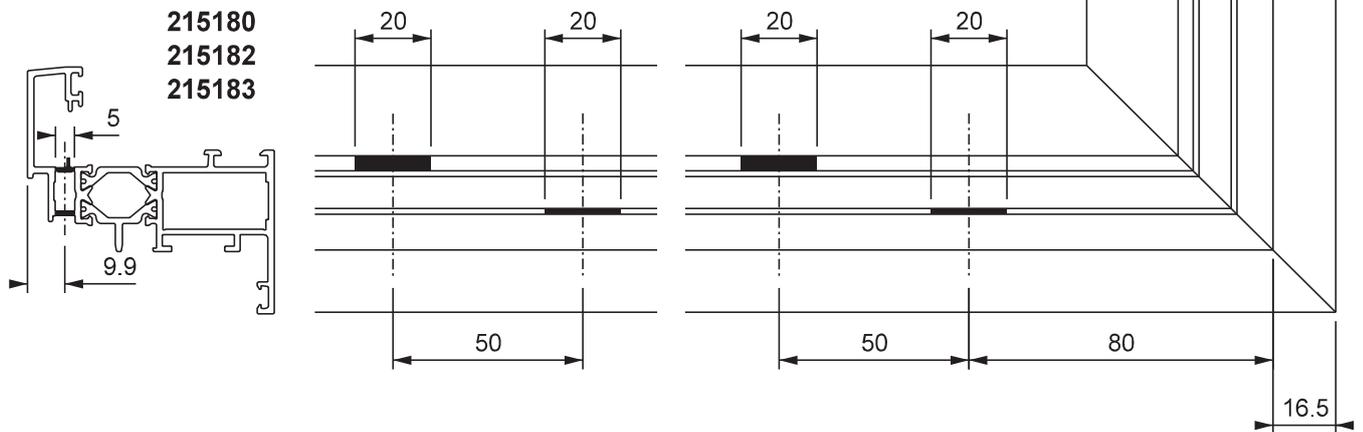
POINÇONNAGE



FRAISAGE



■ Bloc outil WU0021

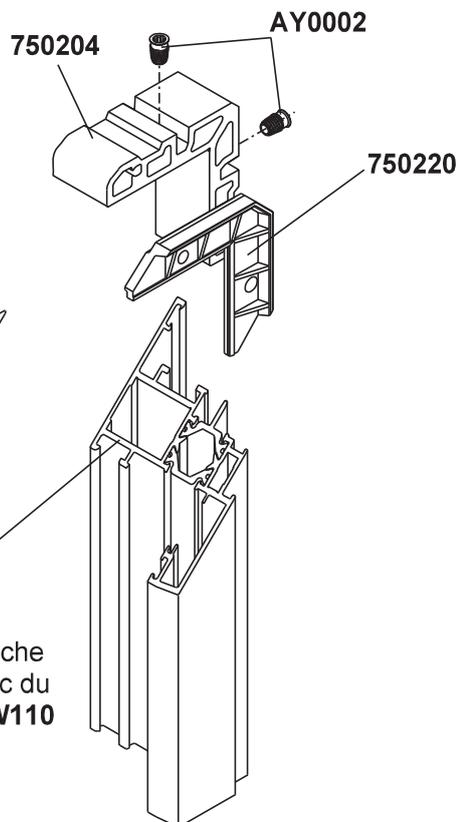


2 drainages aux extrémités si $L \leq 1000$ mm
1 drainage supplémentaire au centre si $L > 1000$ mm

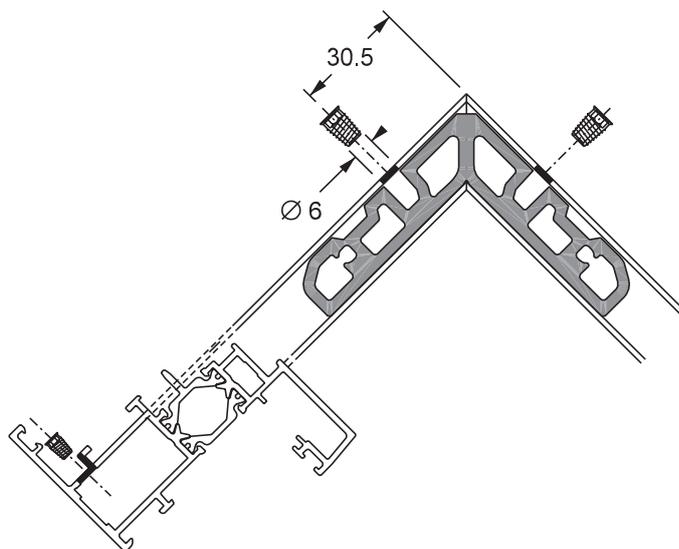
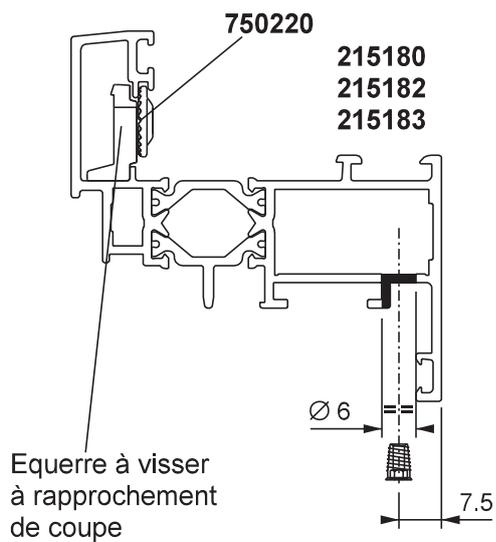
Assemblage par goupillage de l'ouvrant apparent

■ Cassette WU0011

Encoller les équerres avec colle **W201**

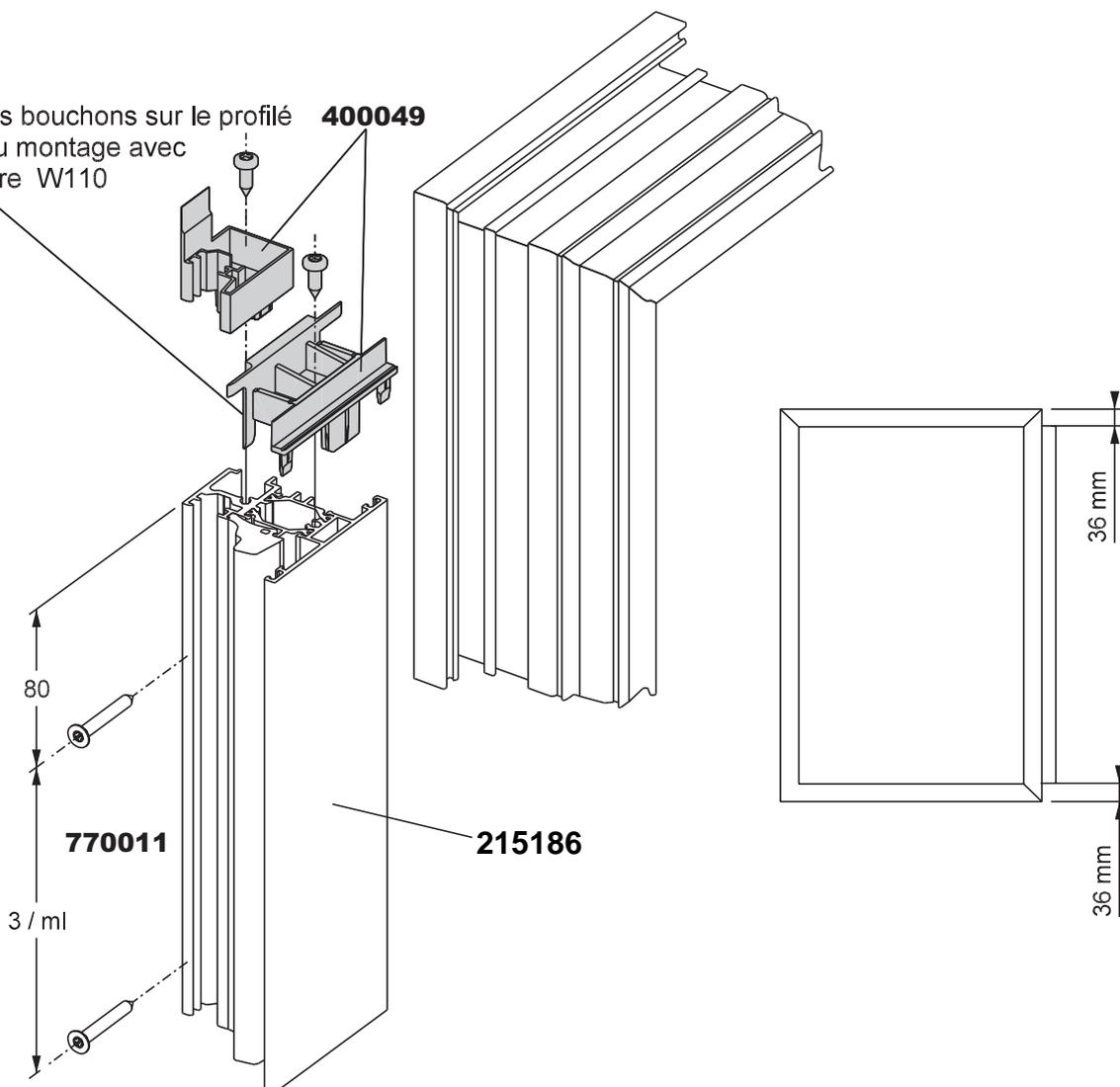


Etancher la tranche des profilés avec du MS polymère **W110**

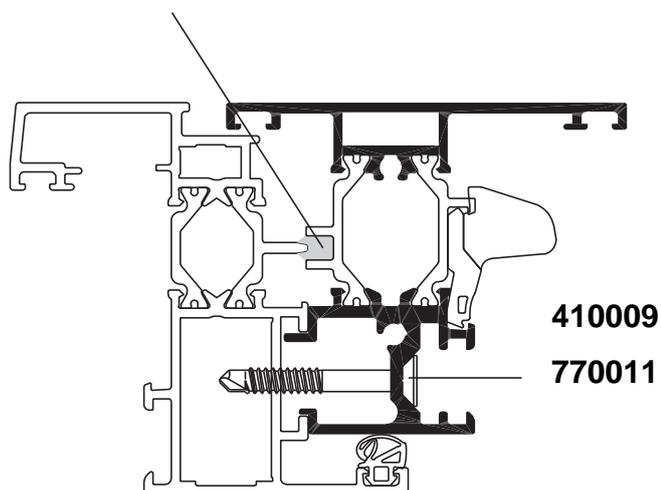


Assemblage du battement central

Etancher les bouchons sur le profilé **400049**
et le joint au montage avec
MS polymère W110

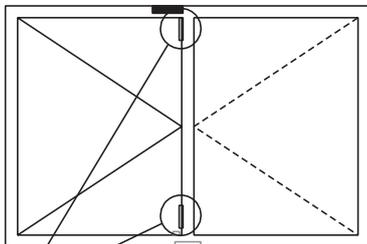


Etancher le battement central sur toute la hauteur
(bouchon compris) au mastic élastomère W118



Assemblage du verrou à bascule 940029

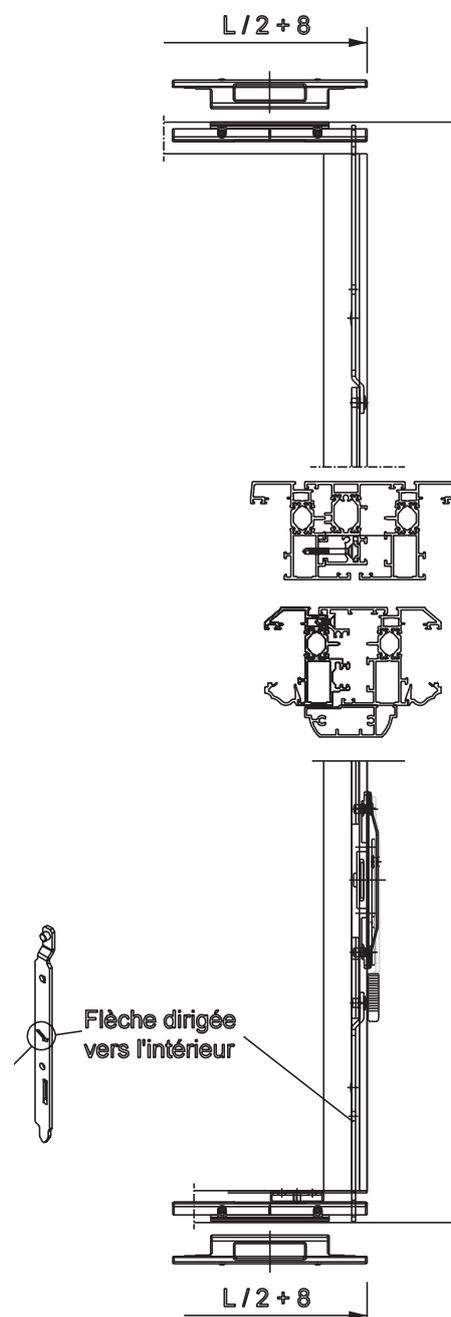
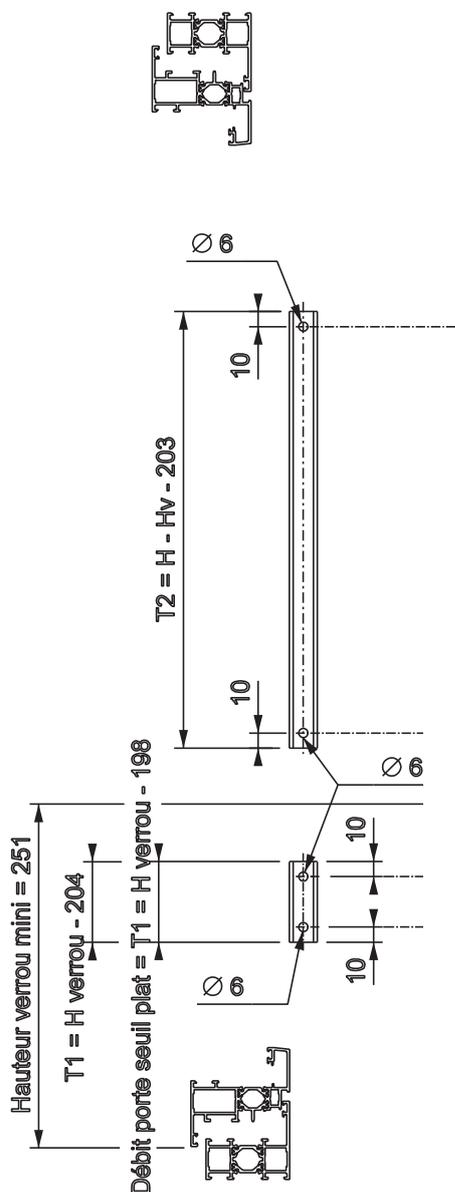
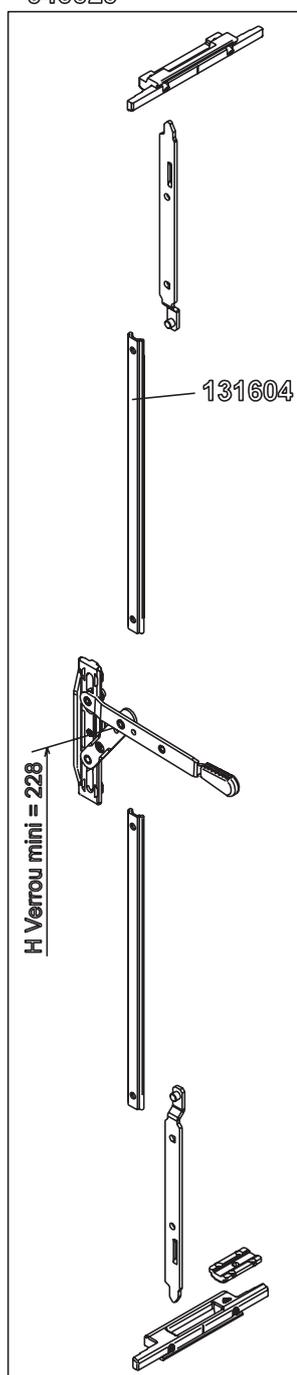
- 1 - Mettre en place le support d'ouvrant, puis fixer le battement central
 - 2 - Glisser le verrou à bascule dans la rainure du battement central
 - 3 - Fixes le verrou (positionnement de la vis à, H verrou mini, 251 mm du bord de l'ouvrant)
- Version sans tringle additionnelle



Cas de figure BO/OB

BO 940013
OB 940017

940029

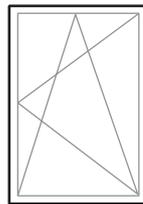
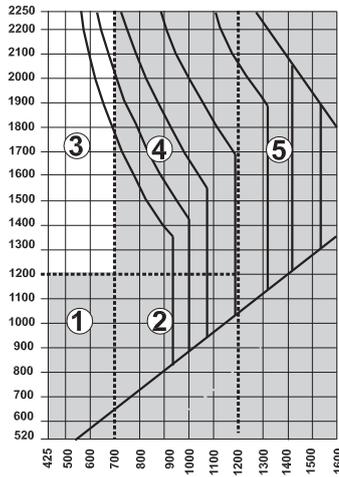


Assemblage quincaillerie

OB 940017

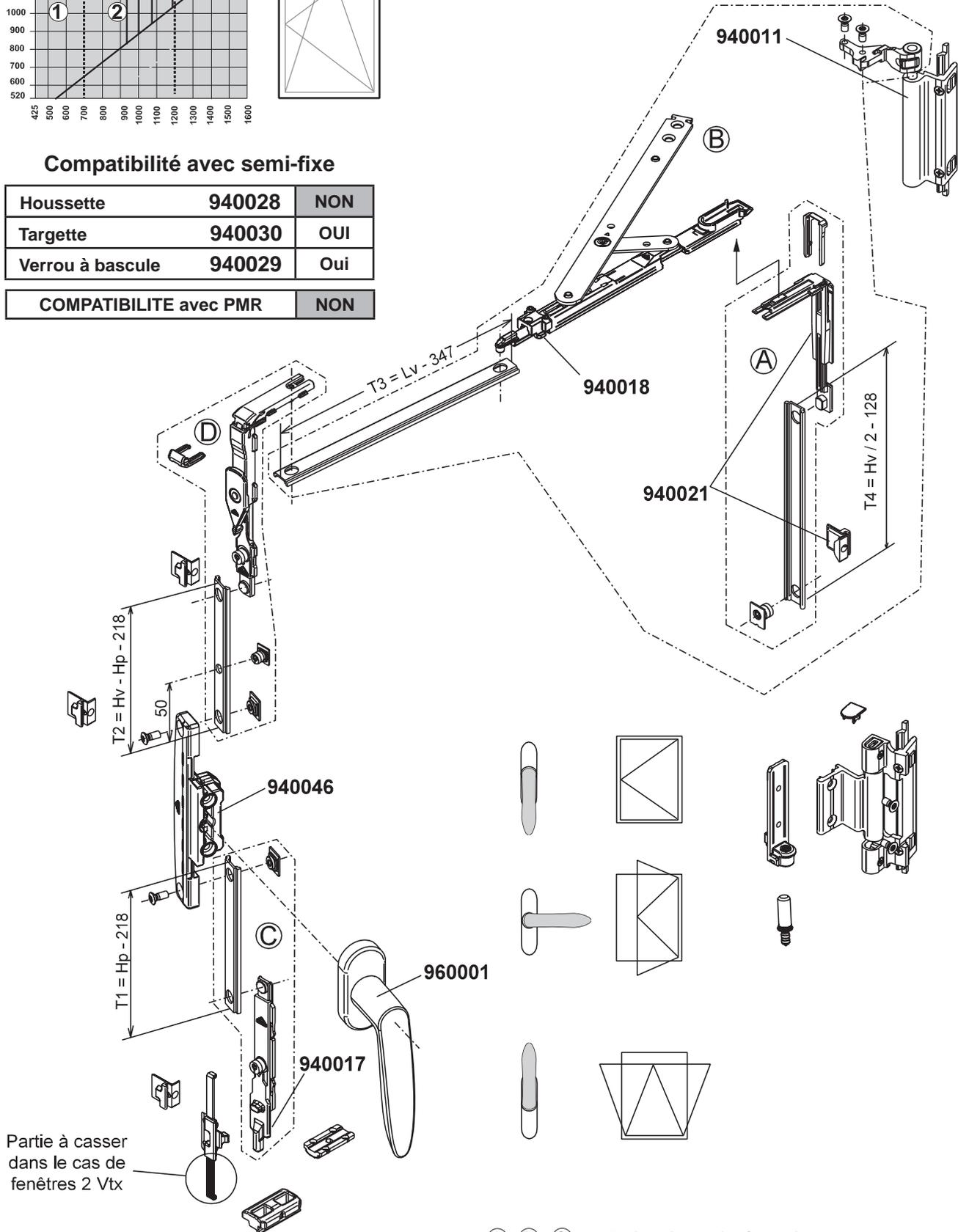
Hauteur poignée / Hauteur vantail

	H. Vtl mini	H. Poignée mini
1 Vtl	520 mm	260 mm ou 1/3 de H.
2 Vtx	780 mm	388 mm ou 1/3 de H.



Compatibilité avec semi-fixe

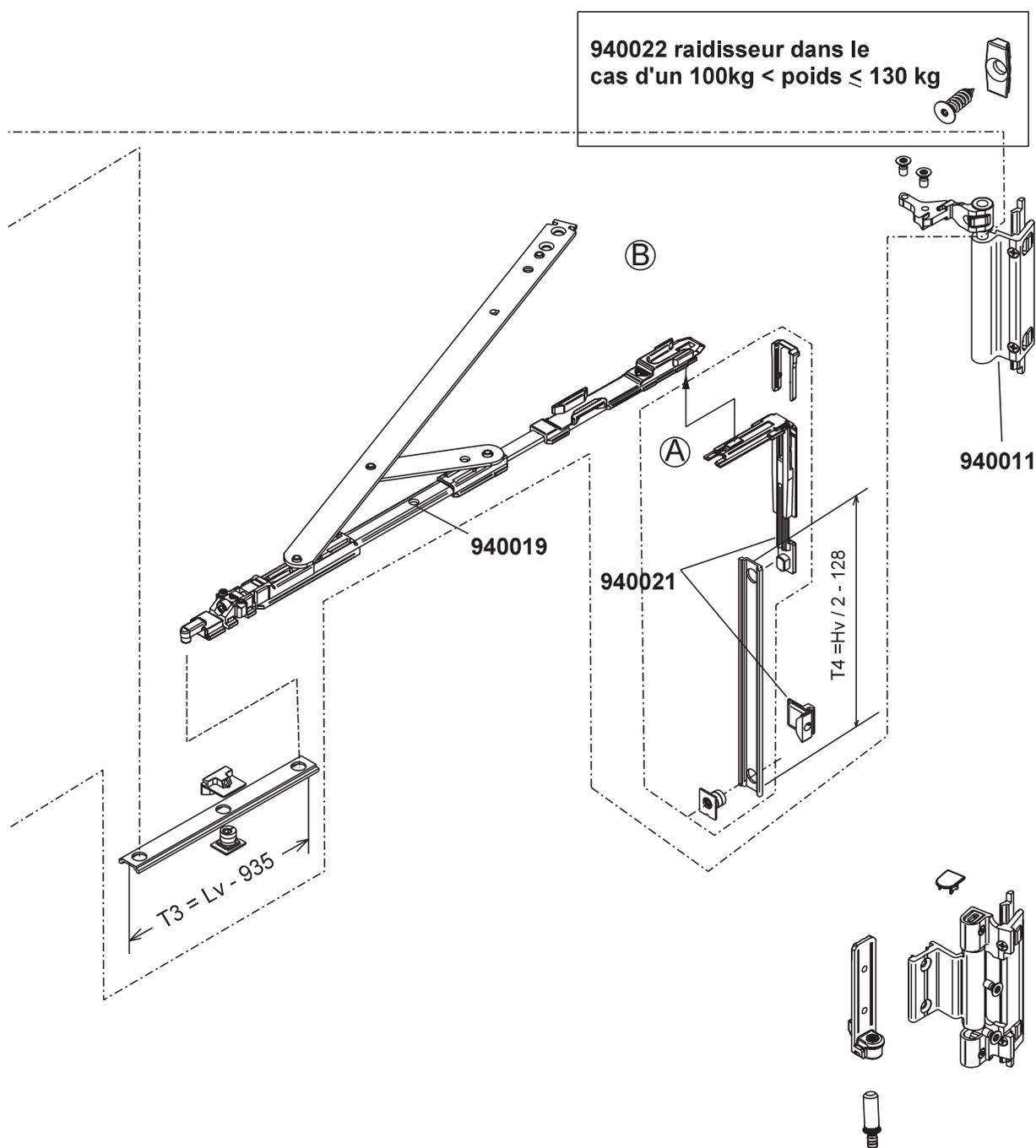
Houssette	940028	NON
Targette	940030	OUI
Verrou à bascule	940029	Oui
COMPATIBILITE avec PMR		NON



①, ②, ③, ④, ⑤, ⑥, ⑦, ⑧, ⑨, ⑩, ⑪, ⑫, ⑬, ⑭, ⑮, ⑯, ⑰, ⑱, ⑲, ⑳, ㉑, ㉒, ㉓, ㉔, ㉕, ㉖, ㉗, ㉘, ㉙, ㉚, ㉛, ㉜, ㉝, ㉞, ㉟, ㊱, ㊲, ㊳, ㊴, ㊵, ㊶, ㊷, ㊸, ㊹, ㊺, ㊻, ㊼, ㊽, ㊾, ㊿, ㏀, ㏁, ㏂, ㏃, ㏄, ㏅, ㏆, ㏇, ㏈, ㏉, ㏊, ㏋, ㏌, ㏍, ㏎, ㏏, ㏐, ㏑, ㏒, ㏓, ㏔, ㏕, ㏖, ㏗, ㏘, ㏙, ㏚, ㏛, ㏜, ㏝, ㏞, ㏟, ㏠, ㏡, ㏢, ㏣, ㏤, ㏥, ㏦, ㏧, ㏨, ㏩, ㏪, ㏫, ㏬, ㏭, ㏮, ㏯, ㏰, ㏱, ㏲, ㏳, ㏴, ㏵, ㏶, ㏷, ㏸, ㏹, ㏺, ㏻, ㏼, ㏽, ㏾, ㏿, 㐀, 㐁, 㐂, 㐃, 㐄, 㐅, 㐆, 㐇, 㐈, 㐉, 㐊, 㐋, 㐌, 㐍, 㐎, 㐏, 㐐, 㐑, 㐒, 㐓, 㐔, 㐕, 㐖, 㐗, 㐘, 㐙, 㐚, 㐛, 㐜, 㐝, 㐞, 㐟, 㐠, 㐡, 㐢, 㐣, 㐤, 㐥, 㐦, 㐧, 㐨, 㐩, 㐪, 㐫, 㐬, 㐭, 㐮, 㐯, 㐰, 㐱, 㐲, 㐳, 㐴, 㐵, 㐶, 㐷, 㐸, 㐹, 㐺, 㐻, 㐼, 㐽, 㐾, 㐿, 㑀, 㑁, 㑂, 㑃, 㑄, 㑅, 㑆, 㑇, 㑈, 㑉, 㑊, 㑋, 㑌, 㑍, 㑎, 㑏, 㑐, 㑑, 㑒, 㑓, 㑔, 㑕, 㑖, 㑗, 㑘, 㑙, 㑚, 㑛, 㑜, 㑝, 㑞, 㑟, 㑠, 㑡, 㑢, 㑣, 㑤, 㑥, 㑦, 㑧, 㑨, 㑩, 㑪, 㑫, 㑬, 㑭, 㑮, 㑯, 㑰, 㑱, 㑲, 㑳, 㑴, 㑵, 㑶, 㑷, 㑸, 㑹, 㑺, 㑻, 㑼, 㑽, 㑾, 㑿, 㒀, 㒁, 㒂, 㒃, 㒄, 㒅, 㒆, 㒇, 㒈, 㒉, 㒊, 㒋, 㒌, 㒍, 㒎, 㒏, 㒐, 㒑, 㒒, 㒓, 㒔, 㒕, 㒖, 㒗, 㒘, 㒙, 㒚, 㒛, 㒜, 㒝, 㒞, 㒟, 㒠, 㒡, 㒢, 㒣, 㒤, 㒥, 㒦, 㒧, 㒨, 㒩, 㒪, 㒫, 㒬, 㒭, 㒮, 㒯, 㒰, 㒱, 㒲, 㒳, 㒴, 㒵, 㒶, 㒷, 㒸, 㒹, 㒺, 㒻, 㒼, 㒽, 㒾, 㒿, 㓀, 㓁, 㓂, 㓃, 㓄, 㓅, 㓆, 㓇, 㓈, 㓉, 㓊, 㓋, 㓌, 㓍, 㓎, 㓏, 㓐, 㓑, 㓒, 㓓, 㓔, 㓕, 㓖, 㓗, 㓘, 㓙, 㓚, 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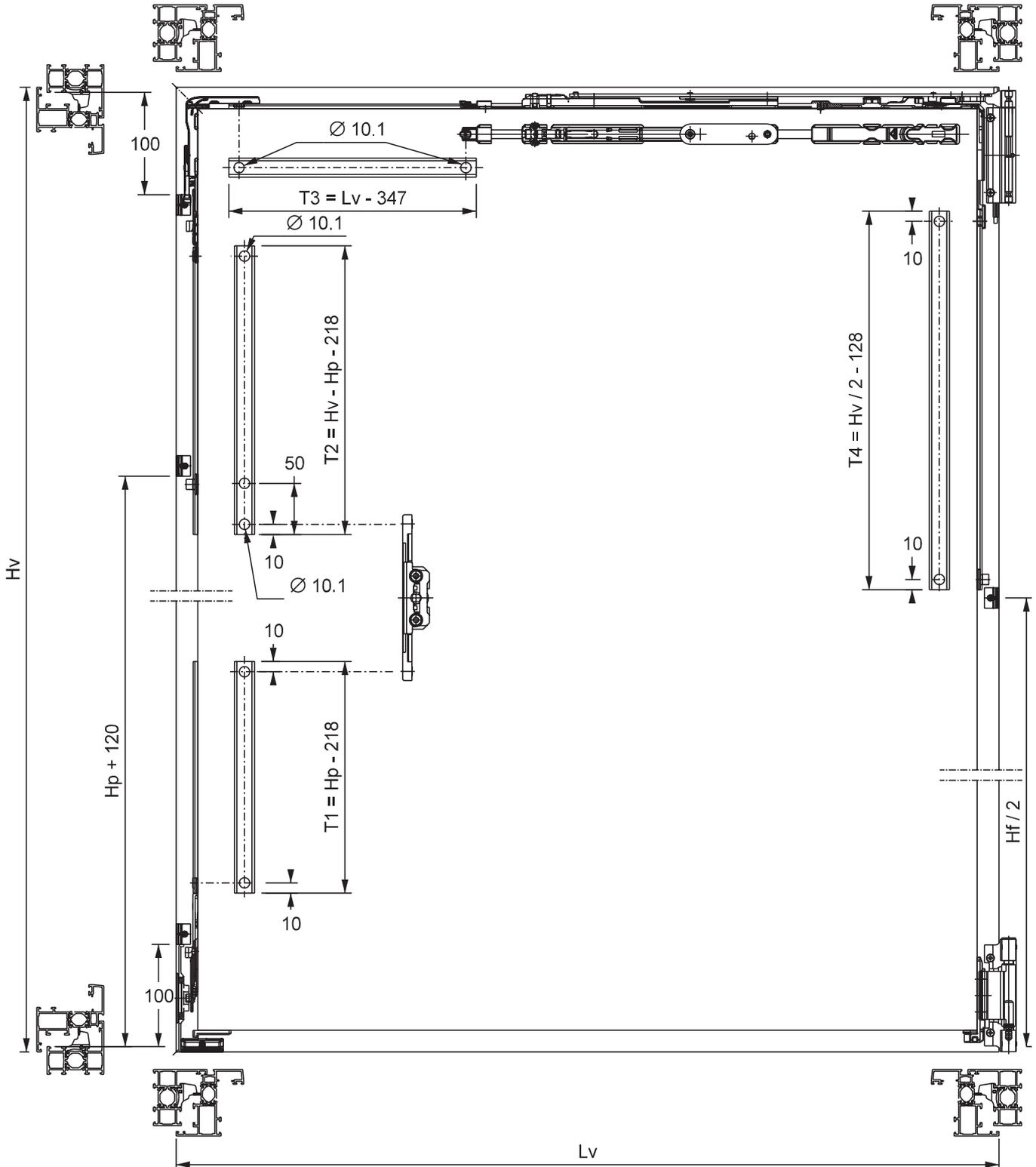
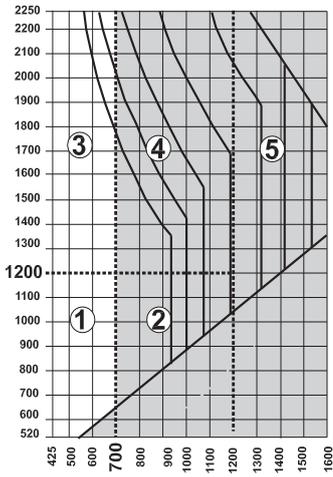
Assemblage quincaillerie

OB 940017



Assemblage quincaillerie

Assemblage de la ferrure OB - compas 940018



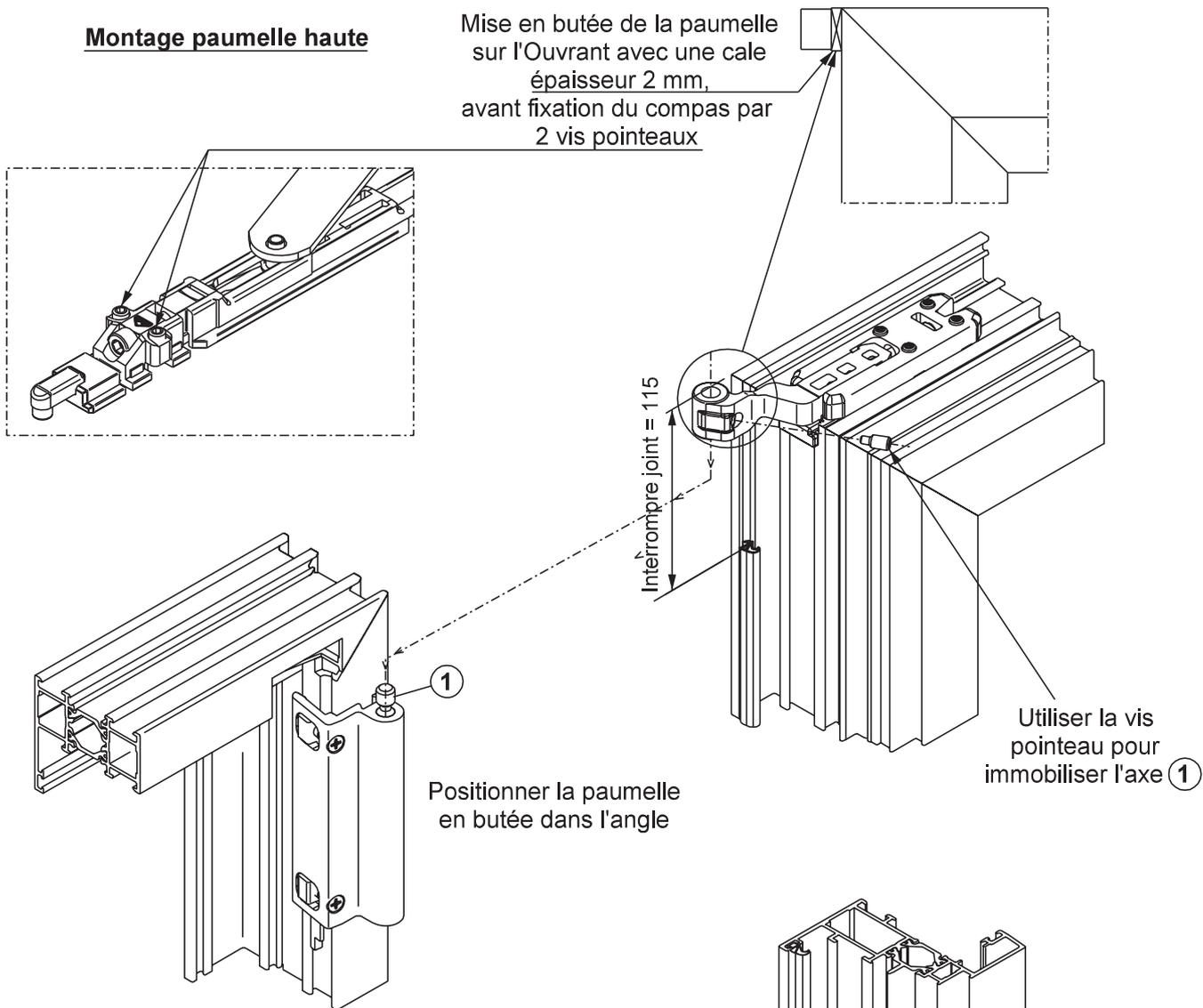
Assemblage quincaillerie

Assemblage de la paumelle sur pivot

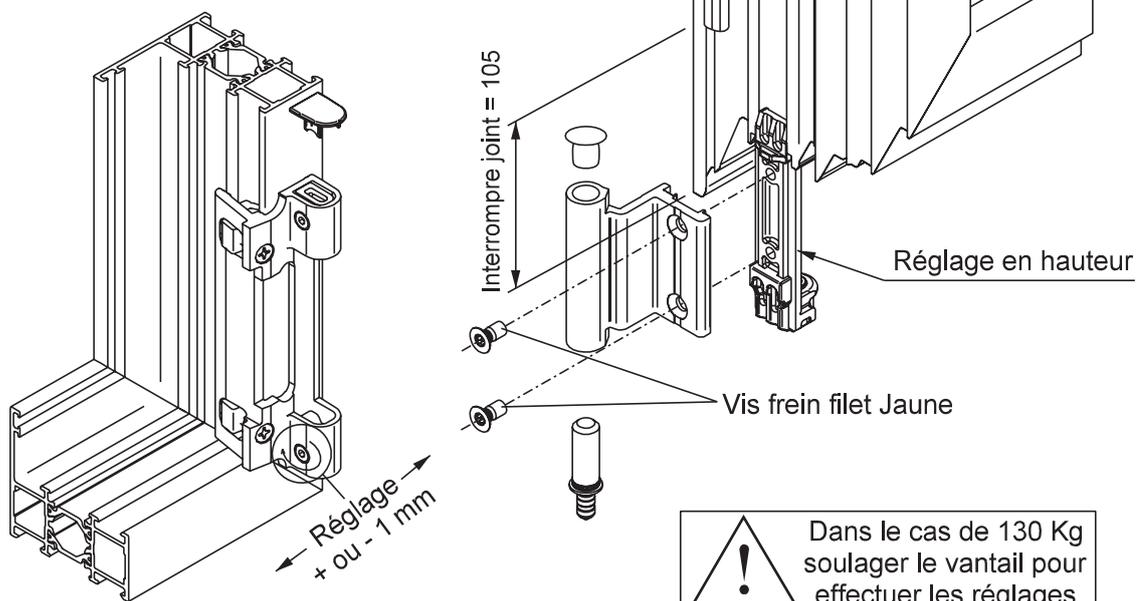
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Montage paumelle haute

Mise en butée de la paumelle sur l'Ouvrant avec une cale épaisseur 2 mm, avant fixation du compas par 2 vis pointeaux



Montage paumelle sur Pivot



Assemblage compas sur paumelle haute 940011

